



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D2690-5
Job Sheet 168515



Part No: D2690-5

Job Qty: 15 ea

Part Name: Lanyard Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/15/17

Job Tracking No:

Created By: Mario Poulin

Due Date: 12/8/17

Description:

Type: SOLD

Note: DWG REV B2 IPP: C 01.08.24 Removed Manufacturer Release Certification SM/EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	15 Ea	12/7/17	12/7/17	0.00	0.00	Start Up Small Fab		
100	Small Fab	15 pcs	12/8/17	12/8/17	0.00	1.17	Small Fab		
110	QC	15 pcs	12/8/17	12/8/17	0.00	0.00	QC5		
120	Packaging	15 pcs	12/8/17	12/8/17	0.00	0.00	Packaging3		
130	QC21-SA	15 Ea	12/8/17	12/8/17	0.00	0.00	QC21		

Part Op
Descriptions: 100 - Manufacture as per Dwg D2690

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	CBL-1240 5000835	9	129	0	0
	CBL-460 5011252	30	0	0	0

EN COMPRISE

Part Specifications

Specifications could not be found.

Plex 11/15/17 4:56 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QS1042) Approval																																																	
Description Work Order Deviation			Disposition																																																		
Change No: Operation: Revision: PART NO: Start up Operation Mfg Date: 11/20/17 Job No: 168515 D2690-5			Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																		
			Root Cause <table border="0" style="width: 100%;"> <tr><td>Environment</td><td>☐</td><td>No Re-verfatic</td><td>☐</td></tr> <tr><td>Design</td><td>☐</td><td>Operator</td><td>☐</td></tr> <tr><td>Doc/Data</td><td>☐</td><td>Offset/Setup</td><td>☐</td></tr> <tr><td>Equip/Tooling</td><td>☐</td><td>Supplier</td><td>☐</td></tr> <tr><td>Handling/Pre</td><td>☐</td><td>Training</td><td>☐</td></tr> <tr><td>Material</td><td>☐</td><td>Use for Testing</td><td>☐</td></tr> <tr><td>Internal Transport</td><td>☐</td><td>Poor Informati</td><td>☐</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td><td>Rushing</td><td>☐</td></tr> <tr><td>LOA</td><td>☐</td><td>Product Improv</td><td>☐</td></tr> <tr><td>Substation</td><td>☐</td><td>Process Improve</td><td>☐</td></tr> <tr><td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td><td>☐</td></tr> <tr><td>Misidentified</td><td>☐</td><td>Past Due</td><td>☐</td></tr> </table> OTHER :			Environment	☐	No Re-verfatic	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Informati	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improv	☐	Substation	☐	Process Improve	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐
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 www.dartaerospace.com Email: sales@dartaero.com TEL: 1 613 632-5200 CANADA Hawkesbury, ON K64 1K7 1270 Aberdeen Street Dart Aerospace Ltd. S011322 AEROSPACE Lanyard Assembly																																																					